

 <p><b>STOP!</b> Read This First</p>	<p>Application Instructions for <i>CAD-CUT®</i> <b>PUFF</b> Expands when heated revealing a 3D texture</p>
	<p>Recommended Fabrics:</p> <ul style="list-style-type: none"><li>• Cotton</li><li>• Polyester</li><li>• Poly/cotton blends</li></ul> <p>Not suitable for treated and dyed garments (Sublimation Inks)</p>

Accessories: Release paper.

**Always carry out a test cut on every new reel, even if it is the same colour**

1. Some colours of CAD-CUT PUFF may have an additional protective film which needs to be removed before starting to cut the material leaving just the clear mylar and the coloured PUFF material itself.
2. Feed Material into cutter so that the clear Mylar carrier is on the bottom.
3. Do a Cut test to confirm cut pressure and speed.
4. Cut logo, words or numbers in reverse (mirror image).
5. Weed away excess material leaving only the PUFF design on the Mylar carrier for heat application.
6. Preheat the garment before application. Press for minimum 10 seconds to remove any moisture or wrinkles from the garment.
7. Position the design on the garment with the Mylar carrier side up. Cover with Release Paper.
8. Heat apply –  
Temperature: 175°C  
Time: 3 seconds  
Pressure: Medium  
Raise Platen and remove the carrier while HOT.  
**Once the Mylar carrier has been removed lower the upper platen of the Heat Press to gently touch the material (zero pressure) for 20 to 30 secs to create desired effect.  
More time = More Puff!**

**Washing Instructions:**

Wait 24 hours after heat applying before washing the garment.  
Always wash the garment inside out.  
Machine wash up to 30°C using a mild detergent. Do not use bleach.  
Can NOT be dried in house hold tumble driers or Dry cleaned..

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine suitability of product for its intended use. I.e, do your own wash test.

**Warranty of product is to replace product only and not the item the transfer has been applied to**