



*Application Instructions for*

*CAD-COLOR® Solvent-Flock*

**Use on Solvent and Eco-Solvent printers**

**Recommended Fabrics:**

- |                  |                      |
|------------------|----------------------|
| ✓ 100% Cotton    | ✓ Poly/cotton blends |
| ✓ 100% Polyester | ✓ Acrylics           |

***Please always use a Cover Sheet during the Application of Cad-Color® Materials!  
Release paper and Flock blade recommended!***

**Material Description:**

**CAD-COLOR® Solvent-Flock**

Cad-Color Solvent-Flock is a printable and cuttable Flock material for most general Solvent and Eco-Solvent Printers (E.g. Roland SP300 or Mimaki JV3). It features a highly opaque covering, with brilliant colour reproduction, and has easy handling.

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|--|--|
| <ol style="list-style-type: none"> <li>1. Feed material into Solvent/Eco-Solvent printer so that the material faces up and the carrier is on the bottom.</li> <li>2. Print design using Solvent or EcoSolvent. Ink in positive form (Right reading).</li> <li>3. Contour cut the image. Weed away the excess material leaving only the printed Cad-Color Solvent-Flock image.</li> <li>4. Pre heat garment for ten seconds in order to remove any moisture or wrinkles.</li> </ol> | <ol style="list-style-type: none"> <li>5. Peel carrier from design before heat application.</li> <li>6. Heat apply with image facing up on press (Adhesive side on garment).</li> <li>7. Heat Apply –<br/>Temperature: 175°C-185°C<br/>Time: 15-25 seconds<br/>Pressure: Medium</li> <li>8. Do not wash the garment within 24 hours of the Application.</li> </ol> |
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**Washing Instructions:**

- Do not wash the garment within 24 hours of the application.
- Use only mild detergents.
- Do NOT use bleach, fabric softeners or liquid detergent.
- Turn garment inside out before washing.
- Dry cleaning is not recommended. Dryer safe.
- Wash up to 60°C

All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine suitability of product for its intended use. Warranty of product is to replace product only and not the item this has been applied to.