



Application Instructions for
Evolution CLC
CLC Transfer paper for
Dark & LIGHT garments

Recommended Fabrics:

- 100% Cotton
- 100% Polyester
- Unsuitable for DyeSubli fabrics
- Poly/cotton blends
- Nylons*

Accessories Required: Release paper, Teflon Cover Sheets, Application paper.

Important Points:

- Please keep clean – avoid fingerprints on printed surface.
- Print on matt side (not gloss carrier)
- Suitable for Colour Laser Printers and Copiers (Not Inkjets).
- Can be used in machines with or without OIL
- Can be used on DARK or light Garments when contour cut (ask about Print & Cut)

Please use this as a guide as there are too many options of printers.

1. Colour Laser Printers: Flat paper path machines only. Set for Thickstock.
2. Colour Laser Copiers: all types – standard mode but if toner does not adhere, try heavy/ thickstock.
3. Print Normal (not mirror).
4. Trim excess unprinted paper away from main image.
5. Pre press garment for 10 seconds to remove any moisture or wrinkles.
6. Lift image from carrier paper and apply face up in the required position. Can be done using 'application paper'. If using application tape, leave in place until fused, remove application paper carefully when cold
7. Protect print from heat platen with suitable cover sheet (see accessories above).

Tip: Cut application tape or the cover sheet slightly larger than the image. If it is too large, when you are removing from the platen to cool, it may disturb the toner and or the CLC adhesion.

8. Heat apply –
 - Temperature: 190-200° C
 - Time: 40 to 80 seconds (please wash test)
 - Pressure: Medium
 - Raise platen without any sharp movements to prevent lifting of image.
9. Peel cover sheet away from image when cold.

IMPORTANT: Garment care & Washing:

Turn the garment inside out. Can be machine-washed to 40°C using a colour detergent. Iron on reverse – do not iron directly on to Evolution CLC

Do not use cleaner with bleach, do not dry clean.

Some dark and dye sublimation fabrics will leech their colour on application or during a hot wash, and this can discolour the printed transfer. If this is a problem, then please advice customers to do a cold/warm water wash, or set machine for 'Delicate'.

*All technical information and recommendations are based on tests we believe to be reliable. However, we cannot guarantee performance under conditions not under manufacturer's control. Before using, please determine suitability of product for its intended use. I.e, do your own wash test, *The type and amount of water repellent treatments vary significantly on different nylons. This factor will determine how well "Evolution" adheres to the fabric. Therefore we cannot guarantee adhesion to all nylon fabrics. Warranty of product is to replace product only and not the item the transfer has been applied to.*

Using transfer paper may invalidate printer warranty.